



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4705
Job Sheet 180427



Part No: 648.4705

Job Qty: 1 ea

Part Name: C60 Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/16/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/16/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	1 pcs		7/16/18	0.00	1.00	Small Fab-4		
120	QC	1 pcs		7/16/18	0.00	0.00	QC4		
121	DC	1 pcs		7/16/18	0.00	0.00	DC		
130	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		7/16/18	0.00	0.00	QC21		

Part Op 100 - Pick bag and tag

Descriptions: 121 - Supply owner's & overhaul procedures manual

Handwritten signatures and dates:
 DAS 38
 27 JUL 9 2018
 9-89
 DAS 21
 9-89
 JUL 27 2018



Container No: S094130



Part: 648.4705

Job No: 180427

Serial No/Batch: S094130

Revision: 3

Inspector:

Exp Date:

Instructions:

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Date: 07/19/18

240
210
03-0

040
05
06

040

05

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw ✓	2 Ea (2 ea)	90-Start up Operation	5048557
188-FSCS-1032-5/8	Screw ✓	4 Ea (4 ea)	100-Small Fab	5054246
600.1309-A	Label ✓	1 Ea (1 ea)	100-Small Fab	5064516
600.1312 A	Caution Sticker ✓	1 Ea (1 ea)	100-Small Fab	5072105
AN4-23A A	Bolt ✓	2 Ea (2 ea)	100-Small Fab	Fm123434-40
AN5-21A S	Bolt ✓	4 Ea (4 ea)	100-Small Fab	5057451
C2-14-2	Label Rivets ✓	2 Ea (2 ea)	100-Small Fab	5040661
C45-11-2	Locating Pin ✓	2 Ea (2 ea)	100-Small Fab	5089115
C45-12-1	Lock Bushing ✓	2 Ea (2 ea)	100-Small Fab	5091795
C45-12-6	Retaining Ring ✓	2 Ea (2 ea)	100-Small Fab	5054986
C45-13-1	Keeper Bushing ✓	2 Ea (2 ea)	100-Small Fab	5069580
C45-13-2	Spacer ✓	2 Ea (2 ea)	100-Small Fab	5027246
C45-13-5	Keeper Spring ✓	1 Ea (1 ea)	100-Small Fab	5053218
C45-3-12	DU Bearing ✓	1 Ea (1 ea)	100-Small Fab	5053842
C45-3-2-1	Snap Ring ✓	2 Ea (2 ea)	100-Small Fab	5053841
C45-3-4-1	Retaining Ring ✓	4 Ea (4 ea)	100-Small Fab	5068056
C45-3-5	Spacer ✓	2 Ea (2 ea)	100-Small Fab	5027245
C45-3-8A	Actuator Shaft Bushing ✓	1 Ea (1 ea)	100-Small Fab	5078570
C45-3-8B P0	Actuator Shaft Bushing ✓	1 Ea (1 ea)	100-Small Fab	5075576
C45-3-9	Lever Spring ✓	1 pcs (1 ea)	100-Small Fab	5089520
C45-4-1	Trunnion Bushing ✓	2 Ea (2 ea)	100-Small Fab	5045347
C45-5-1	Lever Stop Pin ✓	1 Ea (1 ea)	100-Small Fab	5089113
C45-7-1	LOADBEAM BUMPER ✓	1 Ea (1 ea)	100-Small Fab	5029332
C45-7-2	Lock Bumper ✓	2 Ea (2 ea)	100-Small Fab	5075337
C45-8-4 P	Solenoid Cover Gasket ✓	1 Ea (1 ea)	100-Small Fab	5029336
C60-10-2	Lock Spring ✓	1 Ea (1 ea)	100-Small Fab	5076648
C60-3-1	Radial Bearing ✓	2 Ea (2 ea)	100-Small Fab	5068891
MS21044N5	Nut ✓	4 Ea (4 ea)	100-Small Fab	5083546
MS27039-4-08	Screw ✓	1 Ea (1 ea)	100-Small Fab	Fm132259
NAS1149F0463P	Washer ✓	3 Ea (3 ea)	100-Small Fab	Fm127832-2
NAS1149F0563P	Washer ✓	8 Ea (8 ea)	100-Small Fab	5067901

5062757

507880

5078803

5039330

505646

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1/4-20-3/8	2	206	0
100-Small Fab	188-FSCS-1032-5/8	4	377	0
	600.1309-A P	1	0	0
	600.1312	1	22	0
	AN4-23A	2	588	0
	AN5-21A	4	73	0
	C2-14-2	2	198	0
	C45-11-2	2	78	0
	C45-12-1	2	16	0
	C45-12-6	2	84	0
	C45-13-1	2	13	0
	C45-13-2	2	82	0
	C45-13-5	1	95	0
	C45-3-12	1	12	0
	C45-3-2-1	2	54	0
	C45-3-4-1	4	156	0
	C45-3-5	2	78	0
	C45-3-8A	1	57	0
	C45-3-8B	1	38	0
	C45-3-9 P	1	0	0
	C45-4-1	2	48	0
	C45-5-1	1	41	0
	C45-7-1 P	1	0	0
	C45-7-2	2	12	0
	C45-8-4 P	1	0	0
	C60-10-2	1	42	0
	C60-3-1	2	18	0
	MS21044N5	4	139	0
	MS27039-4-08	1	78	0
	NAS1149F0463P	3	720	0
	NAS1149F0563P	8	626	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 3:24 PM dart.white.jesse